

SHANGRAO RUICHEN SEALING CO.,LTD DONGGUAN RUICHEN SEALING CO.,LTD

Address: Road 8. Yanshan Industrial Estate Shangrao City, 334500, Jiangxi Prov. CHINA

Tel: +86-18024335478 E-mail: aaron@dgork.com

MATERIALS TEST REPORT

N3001 (NBR 30 SH BLACK) COMPOUND

ASTM D2000 M2BG 610 A14 B14 E014 E034 EA14 F17

Press Cure	Post Cure Sheet : 1 hrs 120°C Button : 1 hrs 120°C			
Sheet : 5min 170℃				
Button : 10 min 170℃				
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD	
HARDNESS SHORE A	30°±5	35	D2240	
TENSILE STRENGTH, MPA, MIN	≥3	3.16	D412	
ULTIMATE ELONGATION, %, MIN	≥450	615.06	D412	
SPECIFIC GRAVITY (g/cm³)		1.16	D297	
HEAT RESISTANCE 70 H . AT 100 $^{\circ}\!$			D573	
CHANGE IN HARDNESS, POINTS	+/-15	+5		
CHANGE IN TENSILES STRENGTH, %	+/-30	-19.94		
CHANGE IN ULTIMATE ELONGATION,MAX %	-50	-4.77		
COMPRESSION SET, MAX, 22H AT 100 $^{\circ}$ C (B14)	≤25	21.05	D395	
FLUID RESISTANCE NO.1 OIL, 70H AT 100°C (EO14)			D471	
CHANGE IN HARDNESS, POINTS	-5~+10	+9		
CHANGE IN TENSILES STRENGTH, MAX %	-25	-2.6		
CHANGE IN ULTIMATE ELONGATION,MAX %	-45	0.71		
CHANGE IN VOLUME %	-10~+5	-8.35		
FLUID RESISTANCE NO.3 OIL, 70H AT 100 $^{\circ}$ C (EO34)			D471	
CHANGE IN HARDNESS, POINTS	-10~+5	+5		
CHANGE IN TENSILES STRENGTH, MAX %	-45	-19.3		
CHANGE IN ULTIMATE ELONGATION,MAX %	-45	-2.08		
CHANGE IN VOLUME %	0~+25	0.92		
WATER RESISTANCE:100 ℃,70H (EA14)			D471	
CHANGE IN HARDNESS, POINTS	±10	+3		
CHANGE IN VOLUME %	±15	-3.65		
LOW-TEMPERATURE BRITTLENESS NONBRITTLE				
AFTER 3MIN AT -40°C (F17)	NONBRITTLE	PASS	D2137	

Remark

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
- the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By:	Wendy Wen	Audit By:	Yunli Tu	Test By:	Jianjun Zhu
--------------	-----------	-----------	----------	----------	-------------